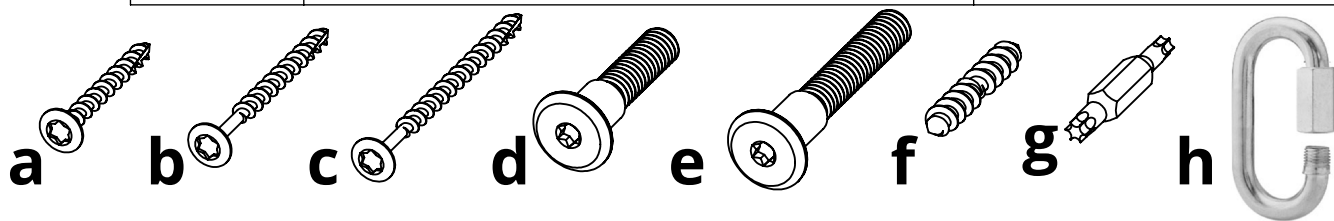


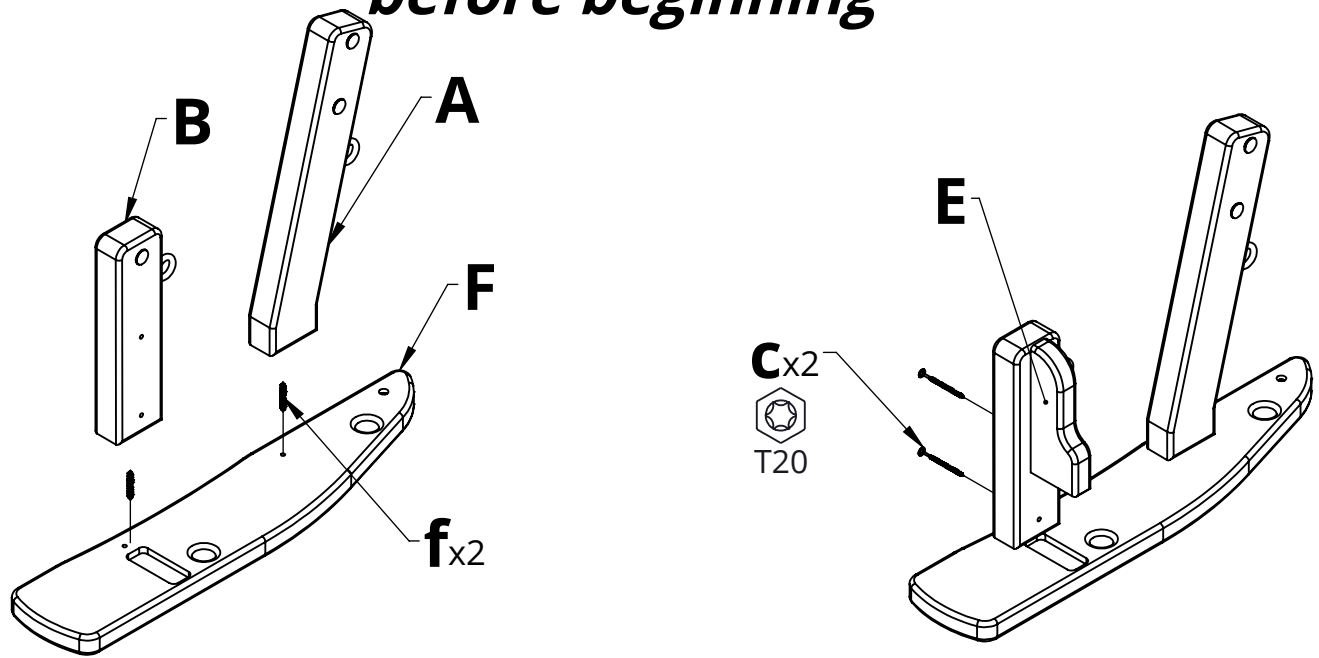
<b>PARTS</b>			
<b>PART</b>	<b>DESCRIPTION</b>	<b>PART NO.</b>	<b>QTY</b>
A	LEFT BACK LEG ASSEMBLY	SA-00110	1
B	LEFT FRONT LEG ASSEMBLY	SA-00107	1
C	RIGHT BACK LEG ASSEMBLY	SA-00109	1
D	RIGHT FRON LEG ASSEMBLY	SA-00056	1
E	UNDER ARM SUPPORT	PRT-00146	2
F	LEFT ARM ASSEMBLY	SA-00108	1
G	RIGHT ARM ASSEMBLY	SA-00111	1
H	SEAT ASSEMBLY	SA-00094	1
I	LEFT BACK ASSEMBLY	SA-00095	1
J	CENTER BACK ASSEMBLY	SA-00097	1
K	RIGHT BACK ASSEMBLY	SA-00096	1
L	SEAT SUPPORT	PRT-00184	1



<b>HARDWARE</b>			
<b>PART</b>	<b>DESCRIPTION</b>	<b>PART NO.</b>	<b>QTY</b>
a1	#8 X 1-1/2" TORX SCREW FRAME COLOR	H-0000-S815	4
a2	#8 X 1-1/2" TORX SCREW SLAT COLOR	H-0000-S815	2
b1	#8 X 2" TORX SCREW-UNPAINTED	H-0000-S82	5
b2	#8 X 2" TORX SCREW-FRAME COLOR	H-0000-S82	2
c	#8 X 2-1/2" TORX SCREW	H-0000-S825	4
d	5/16" X 1-1/2" CHAIR BOLT	H-0000-CB51615	6
e	5/16" X 2-1/8" CHAIR BOLT	H-0000-CB516218	6
f	DOUBLE SCREW	H-0000-DS	4
g	T20 & T25 TORX BIT	H-0000-CTD	1
h	QUICK LINK	H-0000-QL	6
i	SWING CHAIN - NOT SHOWN	H-0000-SC	4

**Suggested Tools:** Drill, Plastic Mallet

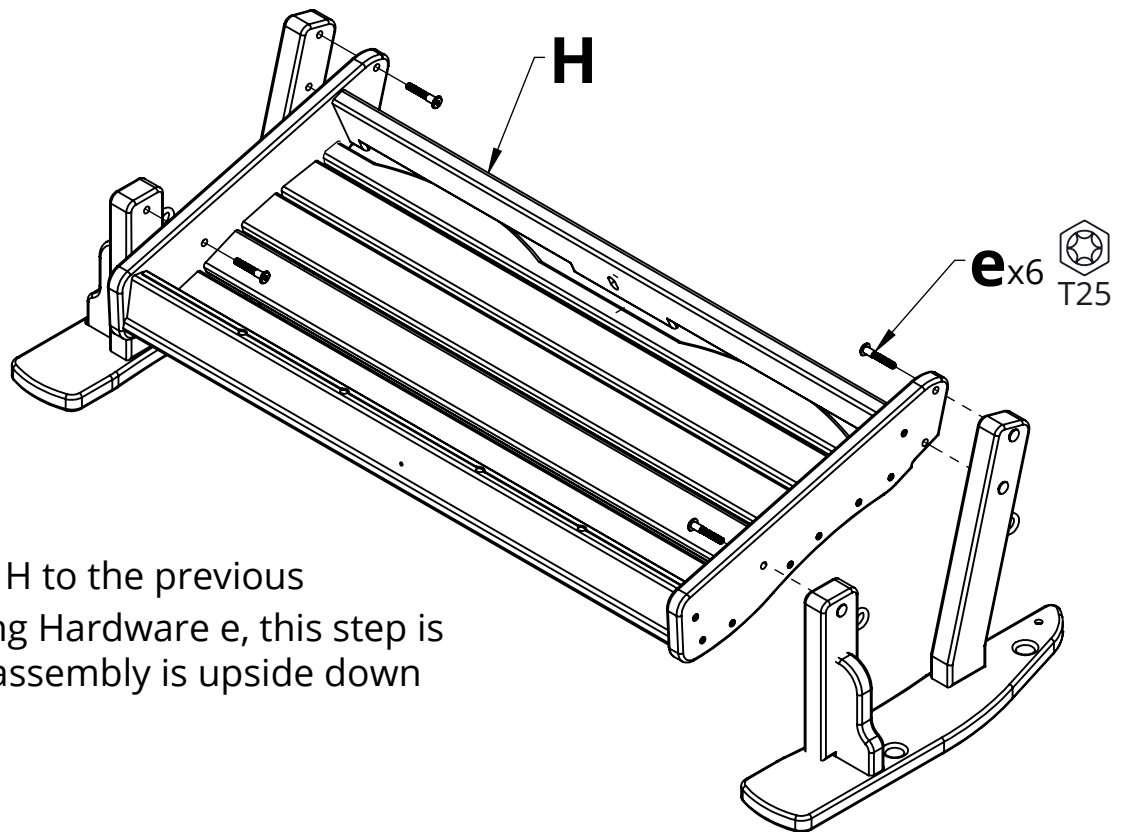
# Please read entire instructions before beginning



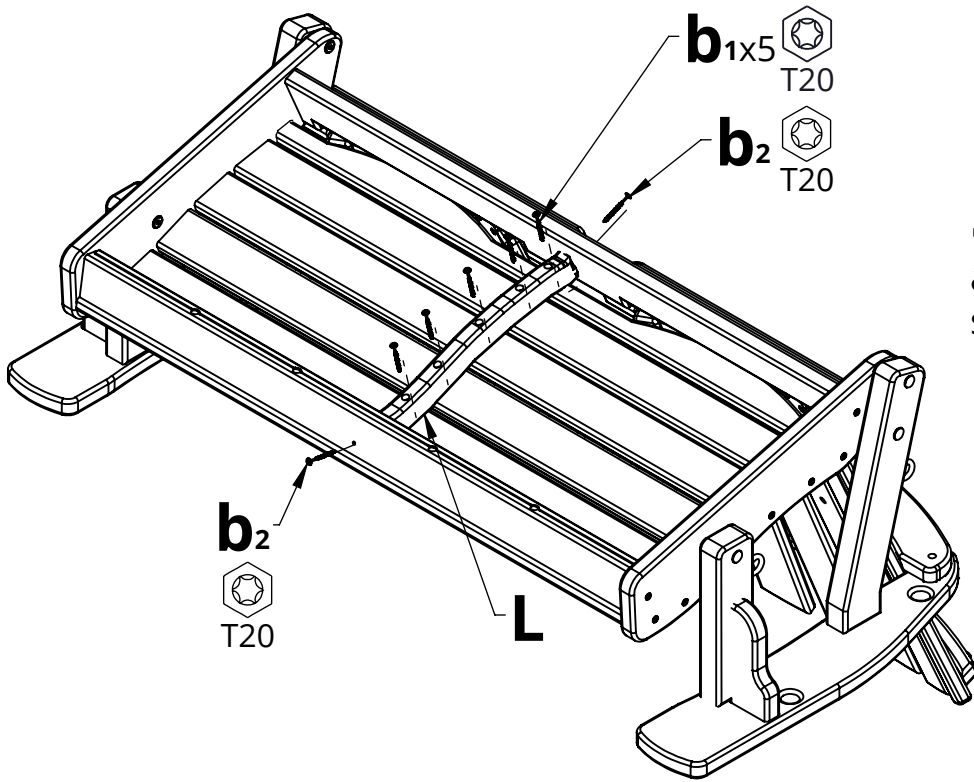
**1.** Attach Parts A & B to Part F by inserting Hardware f into the pre-drilled holes and rotating clockwise, stopping when the assembly is tight

**2.** Place Part E into the pre-cut slot & attach it with Hardware c

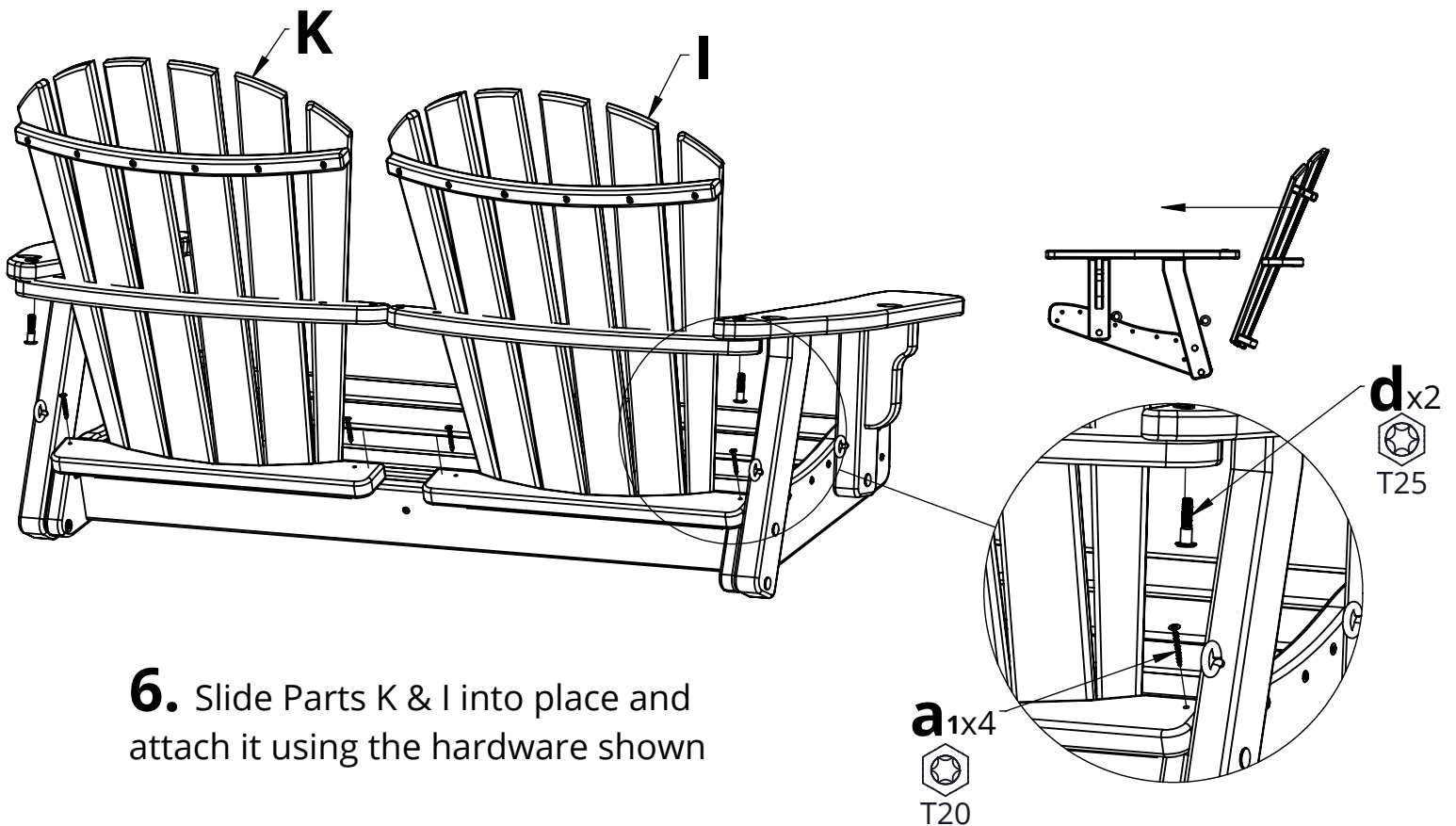
**3.** Repeat Steps 1 & 2 with Parts C, D, E, G



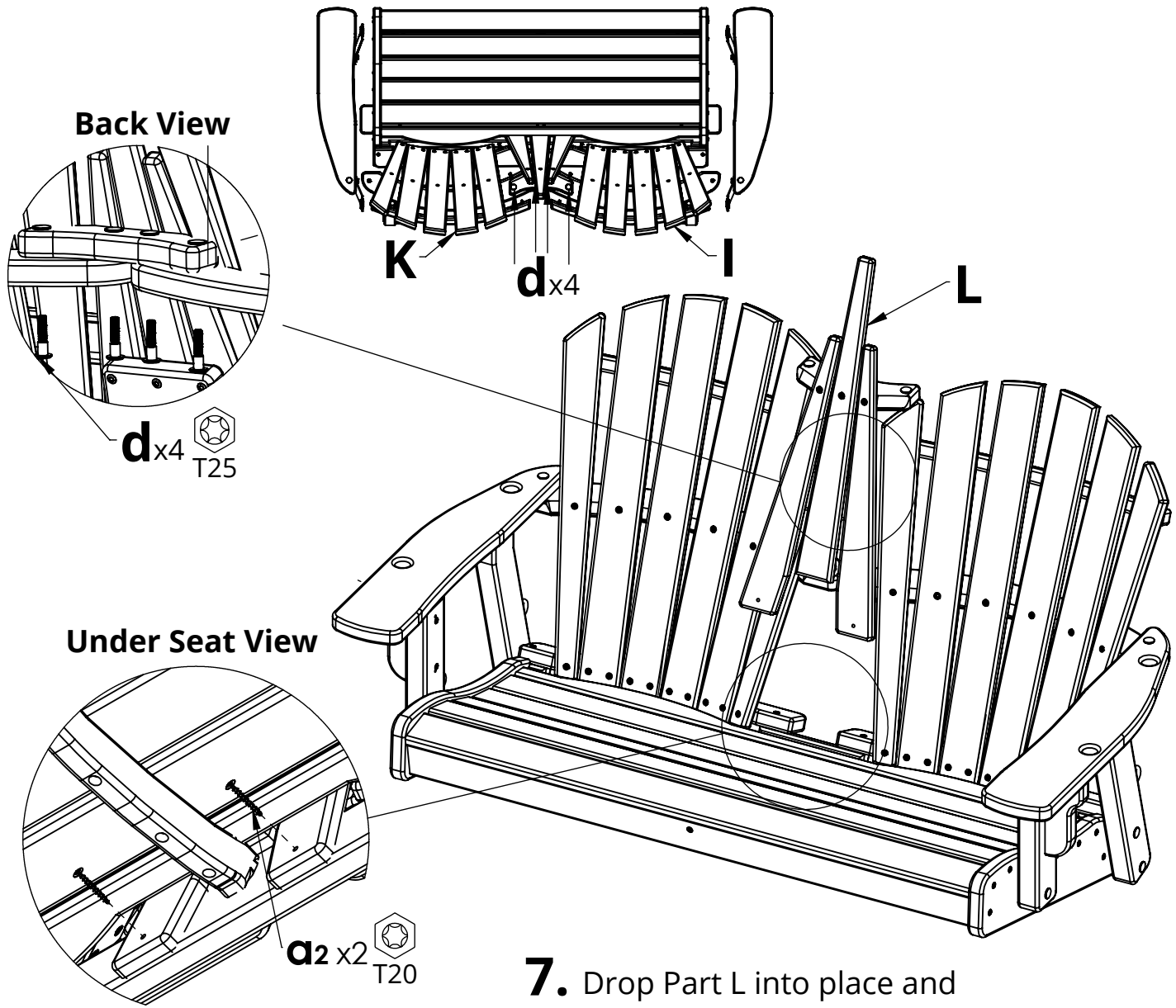
**4.** Attach Part H to the previous assemblies using Hardware e, this step is made easier if assembly is upside down



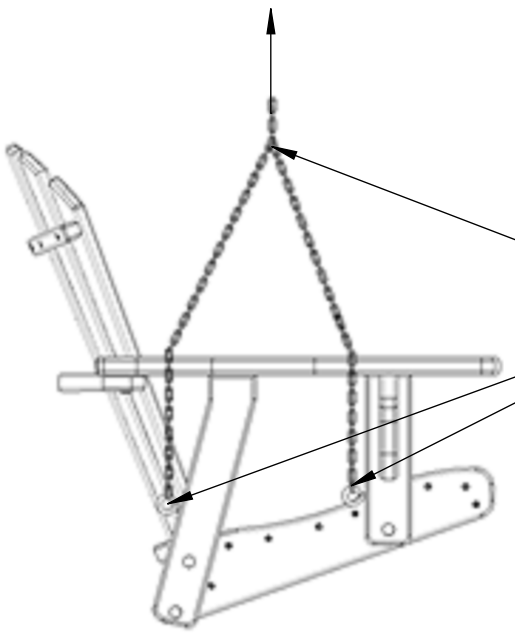
**5.** Place Part L into Part H & attach it with the hardware shown



**6.** Slide Parts K & I into place and attach it using the hardware shown



**7.** Drop Part L into place and attach it using the hardware shown



Use one quick link (hardware h) at each Eye Screw, and 1 to connect the lower chain to the upper chain.

**TIGHTEN QUICK LINK NUTS COMPLETELY USING A WRENCH**