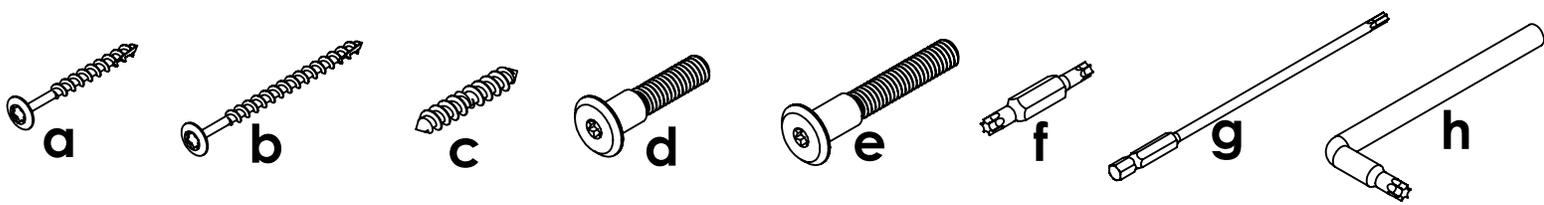
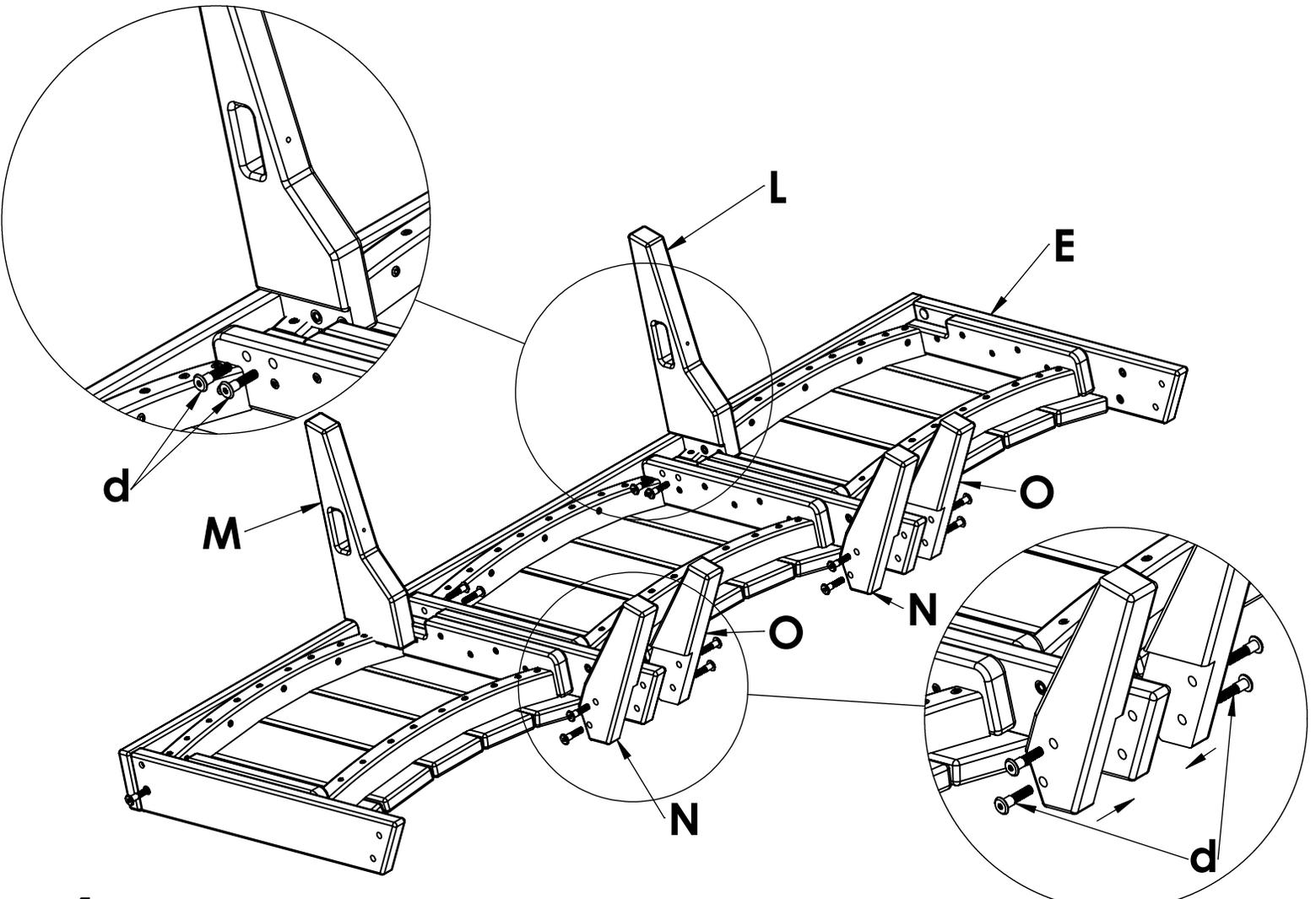


PARTS

PART	DESCRIPTION	PART NO.	QTY.
A	LH BACK LEG ASSEMBLY	SA-00423	1
B	RH BACK LEG ASSEMBLY	SA-00424	1
C	LH FRONT LEG	PRT-00755	1
D	RH FRONT LEG	PRT-00756	1
E	SEAT ASSEMBLY	SA-00450	1
F	LH ARM ASSEMBLY	SA-00427	1
G	RH ARM ASSEMBLY	SA-00428	1
H	SPREADER	PRT-00118	1
I	LH BACK ASSEMBLY	SA-00454	1
J	MIDDLE BACK ASSEMBLY	SA-00453	1
K	RH BACK ASSEMBLY	SA-00426	1
L	RH FRONT MID LEG ASSEMBLY	SA-00451	1
M	LH FRONT MID LEG ASSEMBLY	SA-00452	1
N	LH MID BACK LEG	PRT-00927	2
O	RH MID BACK LEG	PRT-00926	2

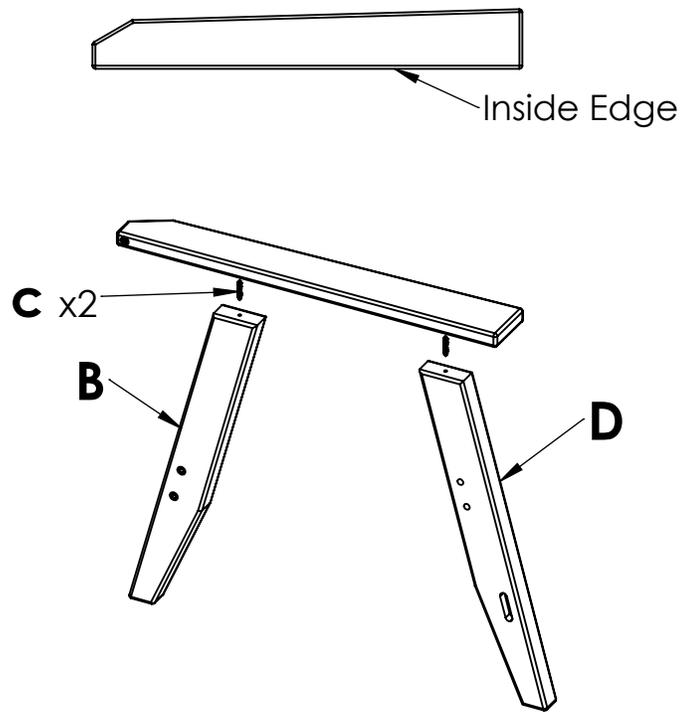
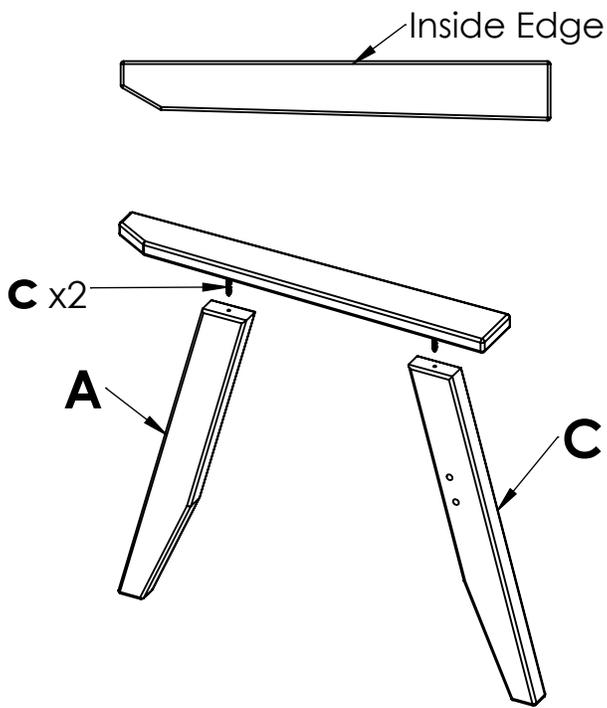


SA-00456 HARDWARE KIT			
PART	DESCRIPTION	PART NO.	QTY.
a	#8 x 1-3/4 TORX SCREW	H-0000-S8175	4
b	#8 x 2-1/2 TORX SCREW	H-0000-S825	2
c	DOUBLE SCREW	H-0000-DS	4
d	5/16" X 1-1/2" CHAIR BOLT	H-0000-CB51615	28
e	5/16" X 2-1/8" CHAIR BOLT	H-0000-CB516218	10
f	T20 & T25 TORX BIT	H-0000-CTD	1
g	6 INCH T20 TORX BIT	H-0000-T20X6	1
h	T25 L-KEY	H-0000-T25LK	1

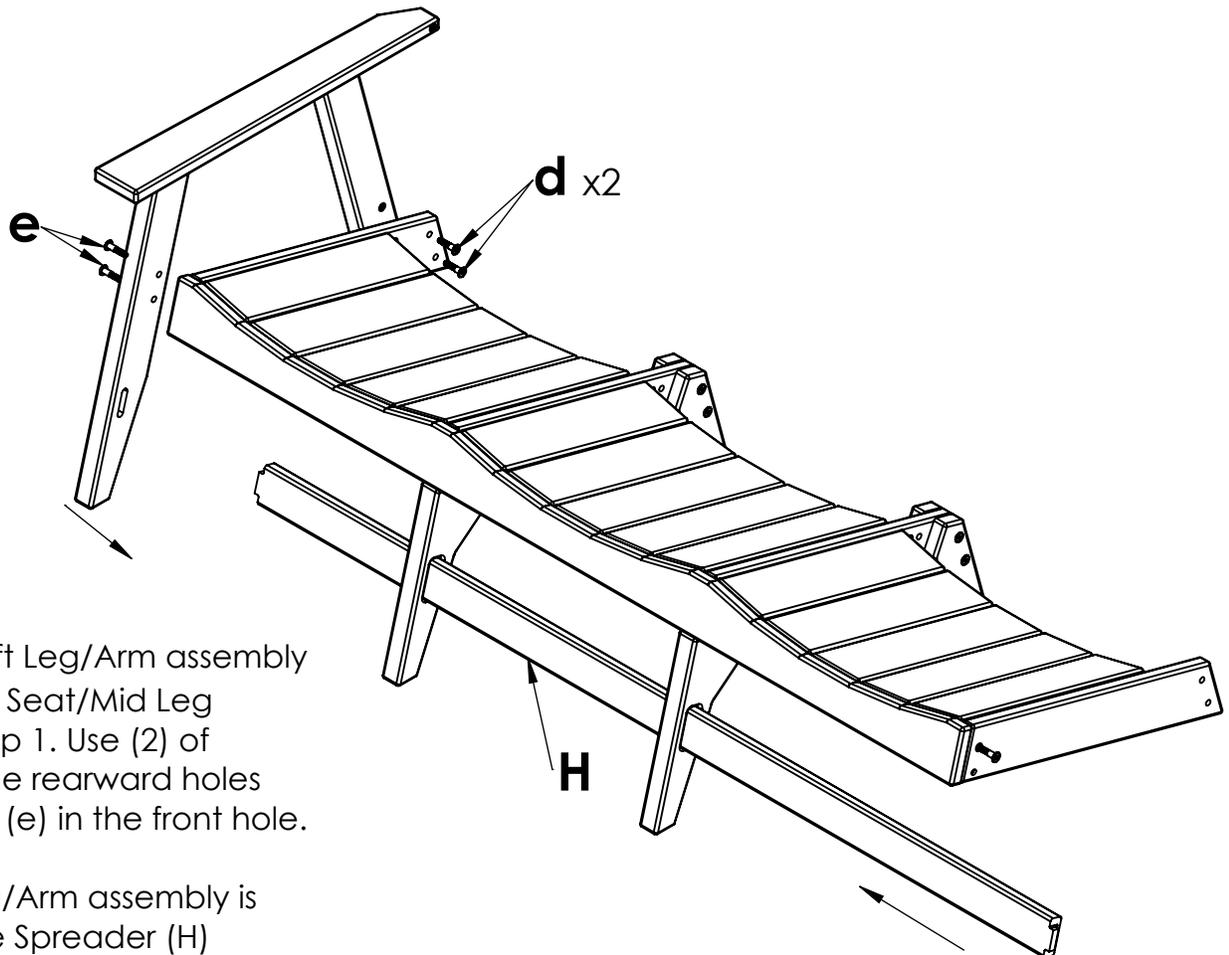


1. Turn Seat Assembly (E) upside down on a non-marring surface. Attach Front Mid Legs (L) and (M) using (2) of hardware (d) in each leg - this will require the T25 L-Key due to the limited space. Attach the Mid Back Legs (N) and (O) using (2) of hardware (d) as well.

Turn the seat and leg assembly over to sit on the legs. This will be used in Step 3. Do not sit on the sofa at this time.

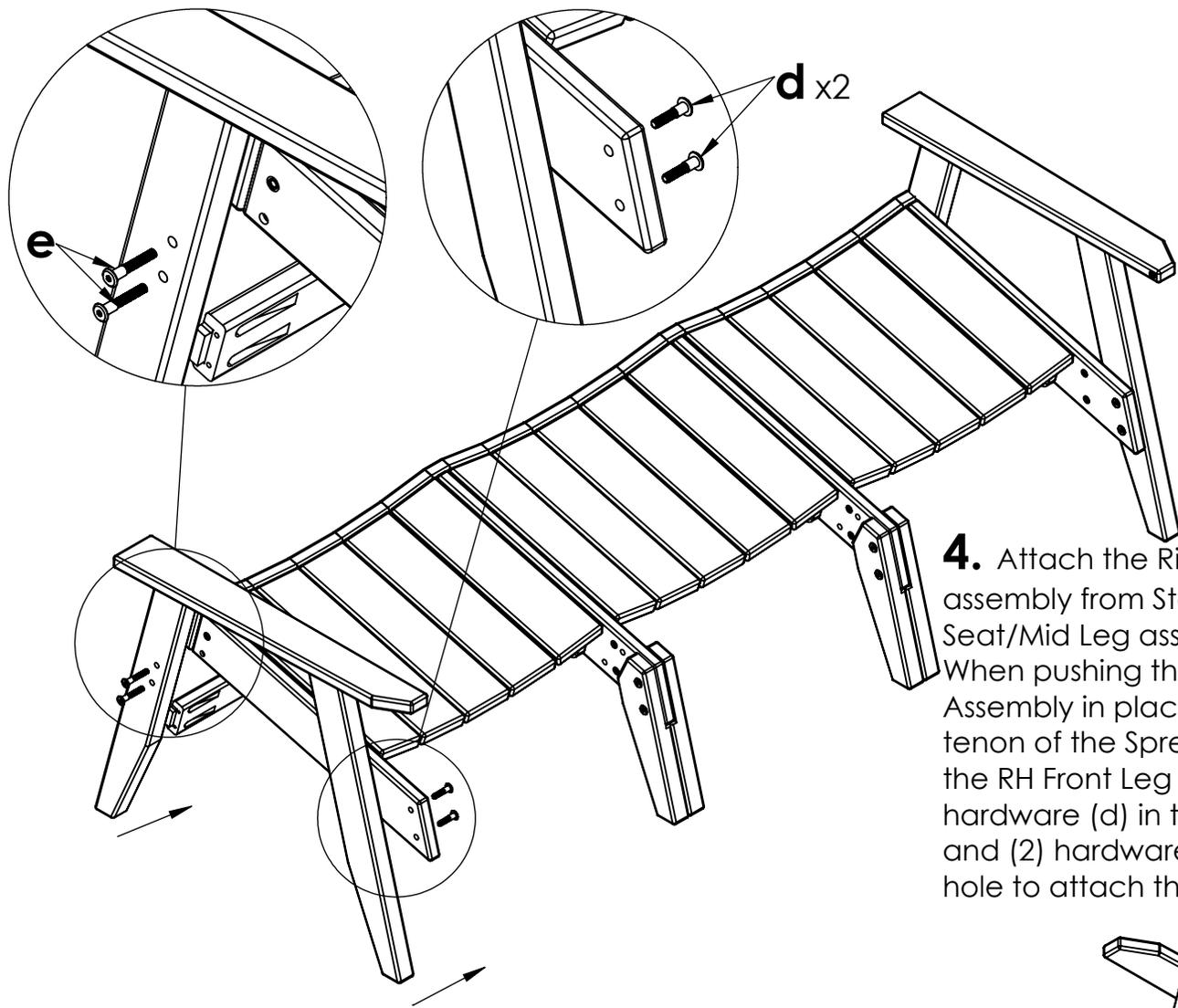


2. Start an end of a double screw (c) in the hole in the top of each leg. Thread the opposite end of the double screw into the corresponding arm, turning the legs clockwise to tighten, until the top of the leg is tight and flush with the bottom of the arm. The slots/threaded inserts in the legs should face toward the inside edge of its corresponding arm.



3. Attach the Left Leg/Arm assembly from Step 2 to the Seat/Mid Leg assembly from Step 1. Use (2) of hardware (d) in the rearward holes and (2) hardware (e) in the front hole.

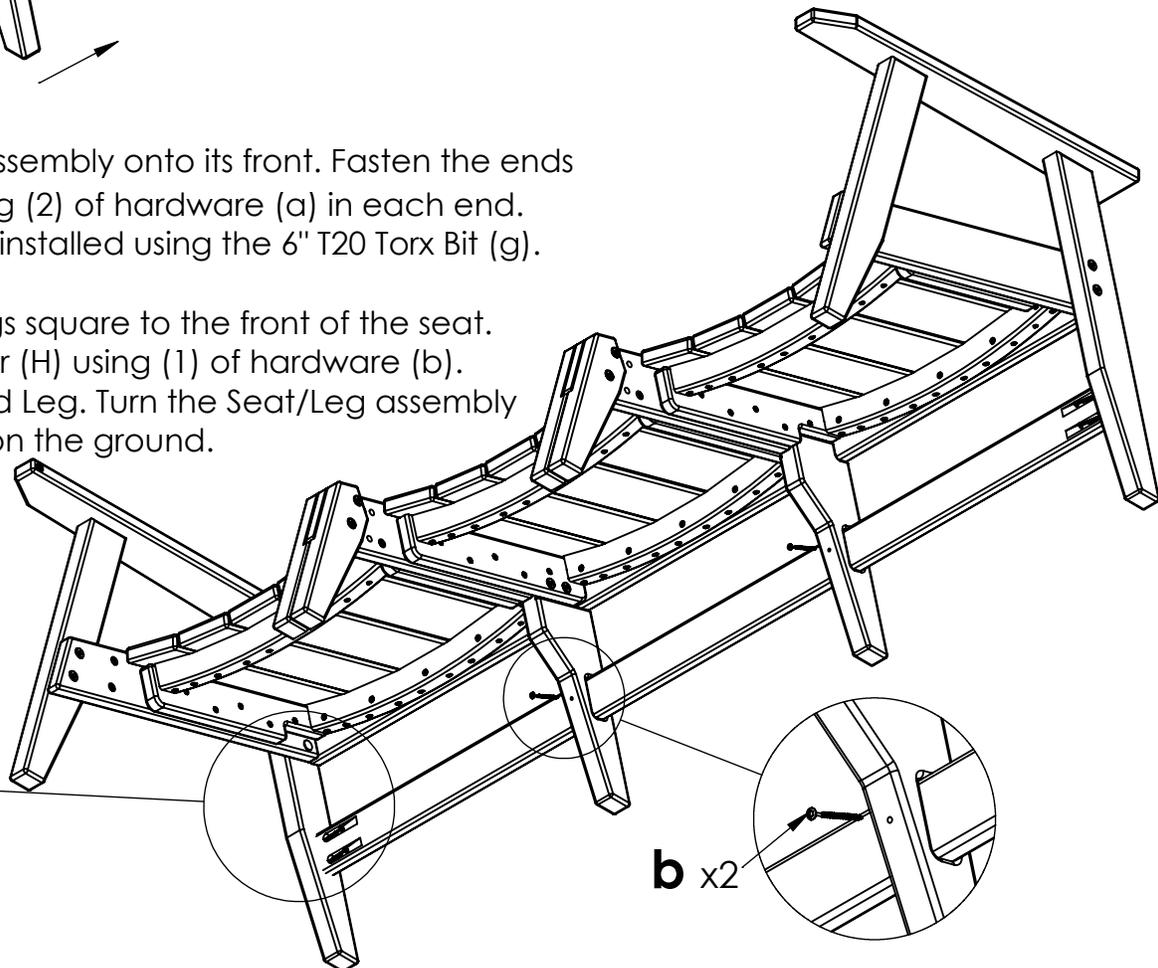
Once the Left Leg/Arm assembly is fastened, slide the Spreader (H) through the two Mid Front Legs and into the slot of the LH Front Leg.



4. Attach the Right Leg/Arm assembly from Step 2 to the Seat/Mid Leg assembly from Step 1. When pushing the Leg/Arm Assembly in place, be sure the tenon of the Spreader (H) fits into the RH Front Leg (D). Use (2) of hardware (d) in the rearward holes and (2) hardware (e) in the front hole to attach the legs.

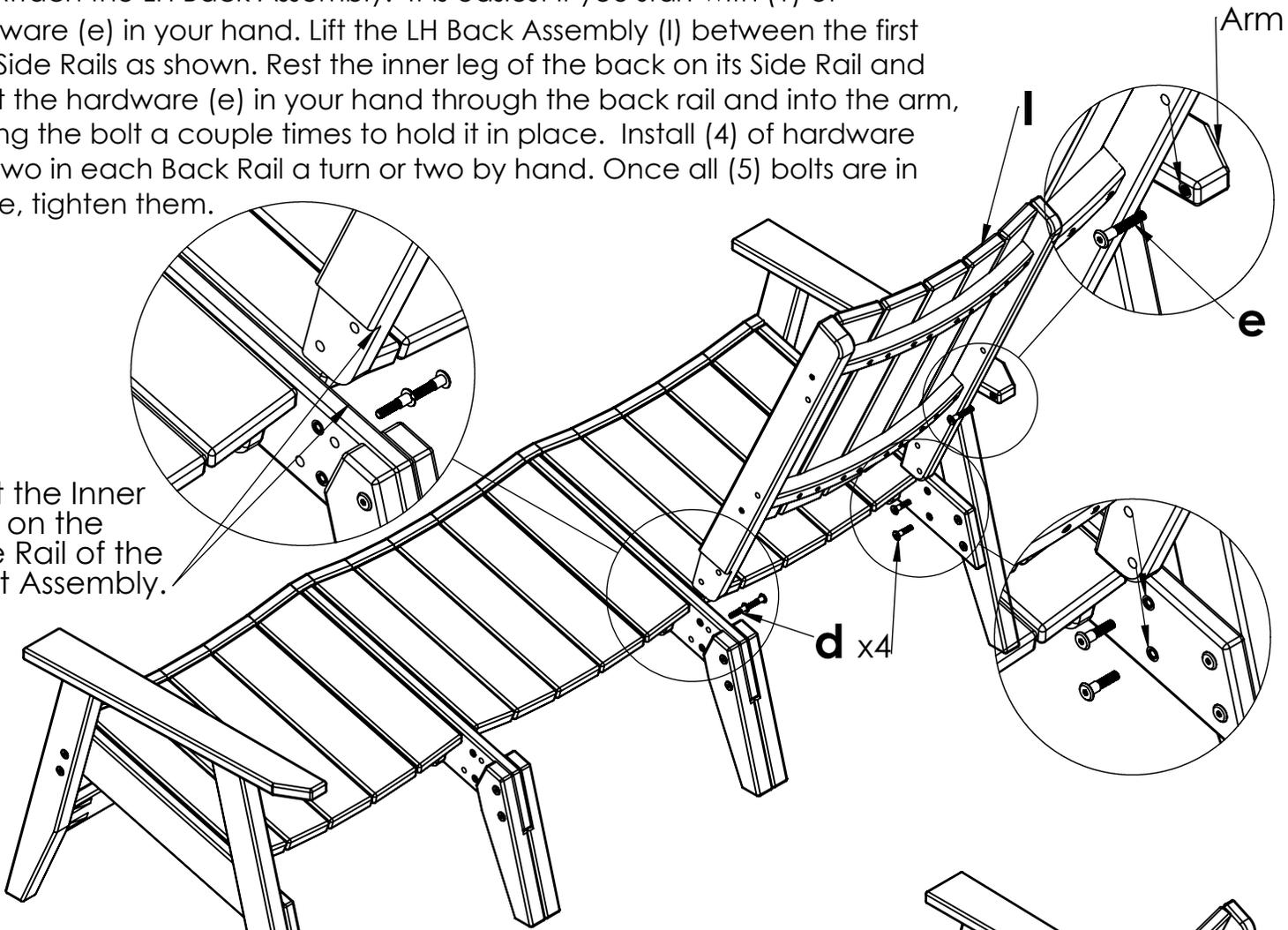
5. Turn the Seat/Leg Assembly onto its front. Fasten the ends of the Spreader (H) using (2) of hardware (a) in each end. These screws should be installed using the 6" T20 Torx Bit (g).

Hold one of the Mid Legs square to the front of the seat. Fasten it to the Spreader (H) using (1) of hardware (b). Repeat for the other Mid Leg. Turn the Seat/Leg assembly back to having its legs on the ground.

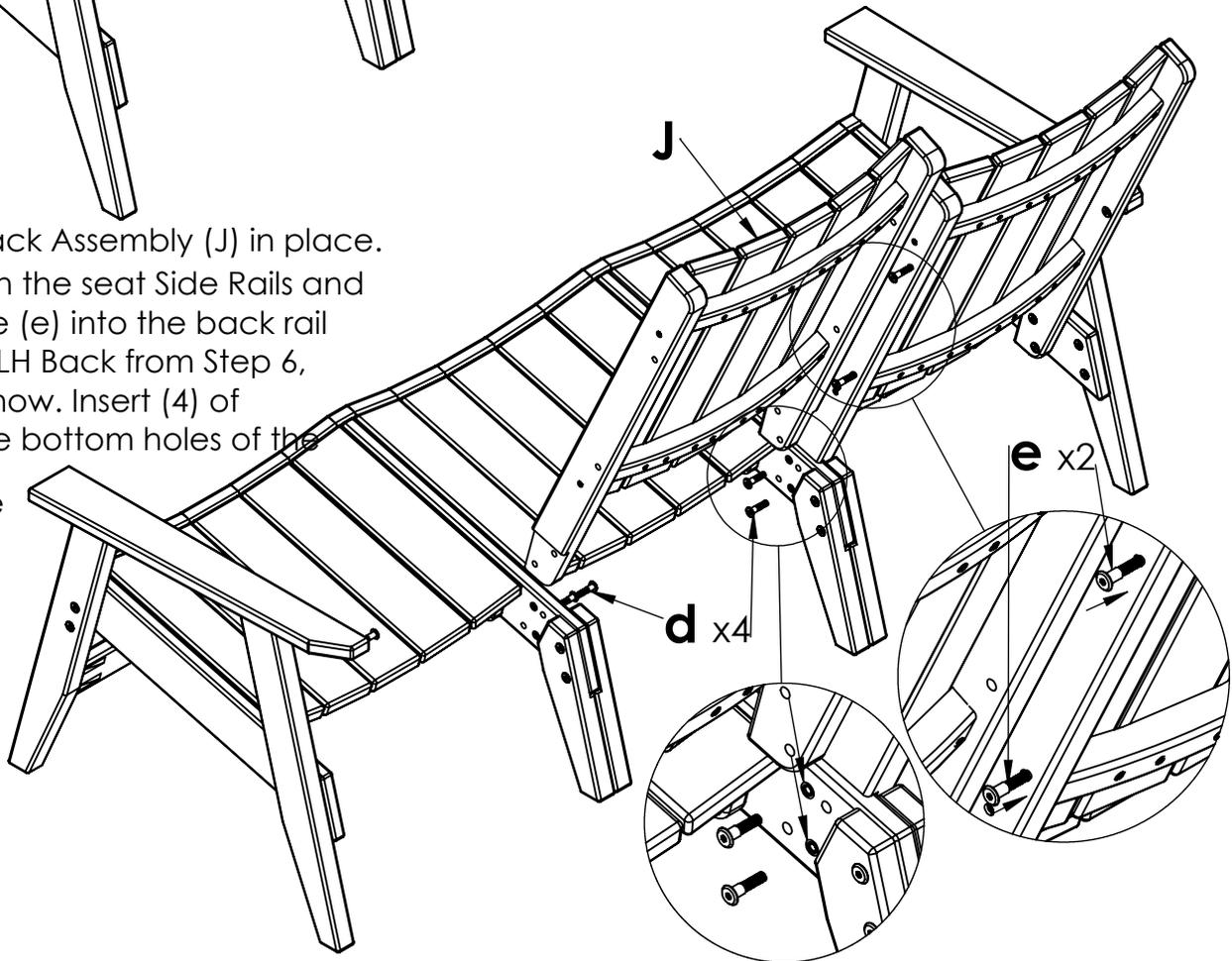


6. Attach the LH Back Assembly. It is easiest if you start with (1) of hardware (e) in your hand. Lift the LH Back Assembly (I) between the first two Side Rails as shown. Rest the inner leg of the back on its Side Rail and insert the hardware (e) in your hand through the back rail and into the arm, turning the bolt a couple times to hold it in place. Install (4) of hardware (d), two in each Back Rail a turn or two by hand. Once all (5) bolts are in place, tighten them.

Rest the Inner Leg on the Side Rail of the Seat Assembly.



7. Lift the Middle Back Assembly (J) in place. Rest the Back Rails on the seat Side Rails and insert (2) of hardware (e) into the back rail connecting it to the LH Back from Step 6, hand-tightening for now. Insert (4) of hardware (d) into the bottom holes of the back, two per side. Once all (6) bolts are in place, tighten them.



8. The RH Back Assembly attaches similarly to the LH Back in Step 6. Lift the RH Back Assembly (K) into place and insert (1) hardware (e) through the Back Rail and into the Arm. Hand-tighten the bolt. Insert (2) hardware (e) through the back rail of the Middle Back Assembly and into the RH Back Assembly and hand-tighten. Insert the remaining (4) hardware (d) into the two holes at the bottom of each Back Rail. Once all (7) bolts are in place, tighten them.

