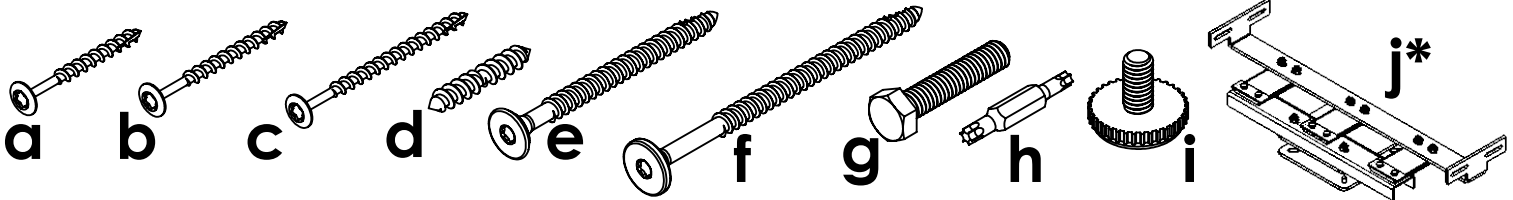
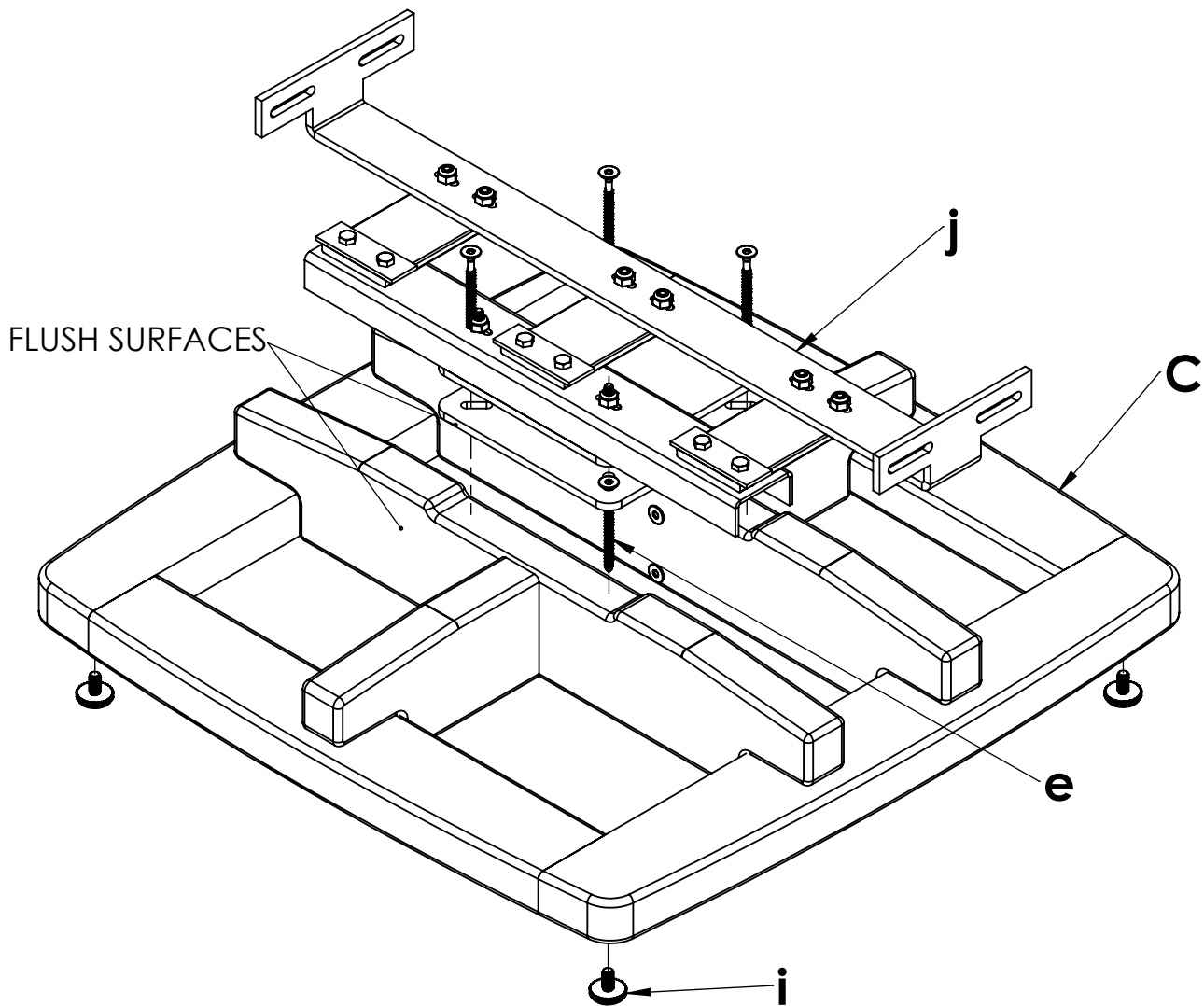


PARTS			
PART	DESCRIPTION	PART NO.	QTY
A	PB SWIVEL ROCKER SEAT BASE ASSEMBLY	SA-00374	1
B	PB SWIVEL ROCKER SEAT BACK ASSEMBLY	SA-00375	1
C	PB SWIVEL ROCKER BASE ASSEMBLY	SA-00373	1
D	PB ARMREST	PRT-00833	2
E	PB ARMREST SUPPORT	PRT-00836	2
F	PB SWIVEL ROCKER LH FRONT LEG	PRT-00831	1
G	PB SWIVEL ROCKER RH FRONT LEG	PRT-00832	1
H	PB SLING SPACER ASSEMBLY	SA-00382	1
I	24 X 24 SEAT SLING	H-0000-SLG	1



SA-00397 HARDWARE KIT (NOTE: ITEM J NOT INCLUDED WHEN RE-ORDERING KIT)			
PART	DESCRIPTION	PART NO.	QTY
a	#8 X 1-3/4" TORX SCREW	H-0000-S8175	10
b	#8 x 2" TORX SCREW	H-0000-S82	6
c	#8 X 2-1/2" TORX SCREW	H-0000-S825	6
d	DOUBLE SCREW	H-0000-DS	2
e	1/4"-10 X 3" LAG SCREW (8 PAINTED, 4 UNPAINTED)	H-0000-S103	12
f	1/4"-10 X 4" LAG SCREW	H-0000-S104	4
g	5/16"-18 X 1.25" HEX BOLT	H-0000-HB516125	4
h	T20 & T25 TORX BIT	H-0000-CTD	1
i	LEVELING MOUNT	H-0000-LM	4
j*	SWIVEL ASSEMBLY	H-0000-SRA3	1

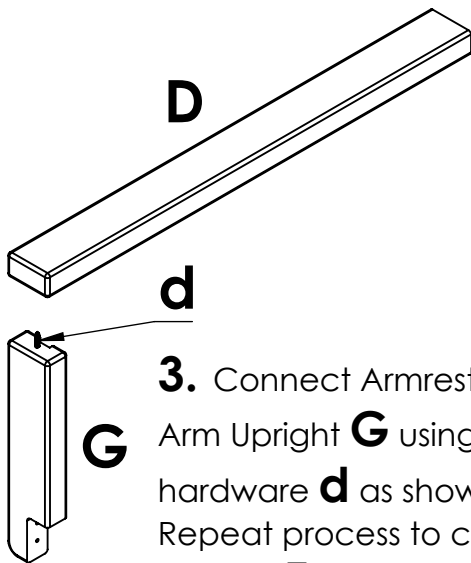
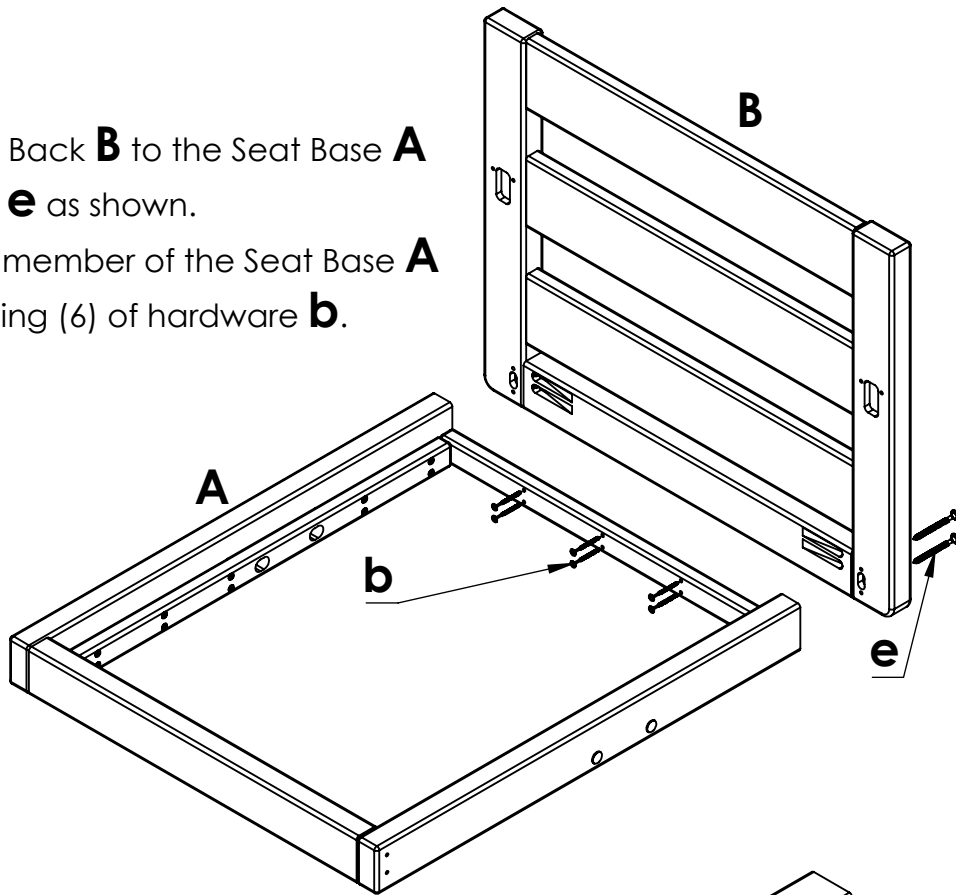
Tools Required: Plastic Mallet, Drill, 1/2" Socket & Ratchet/Driver



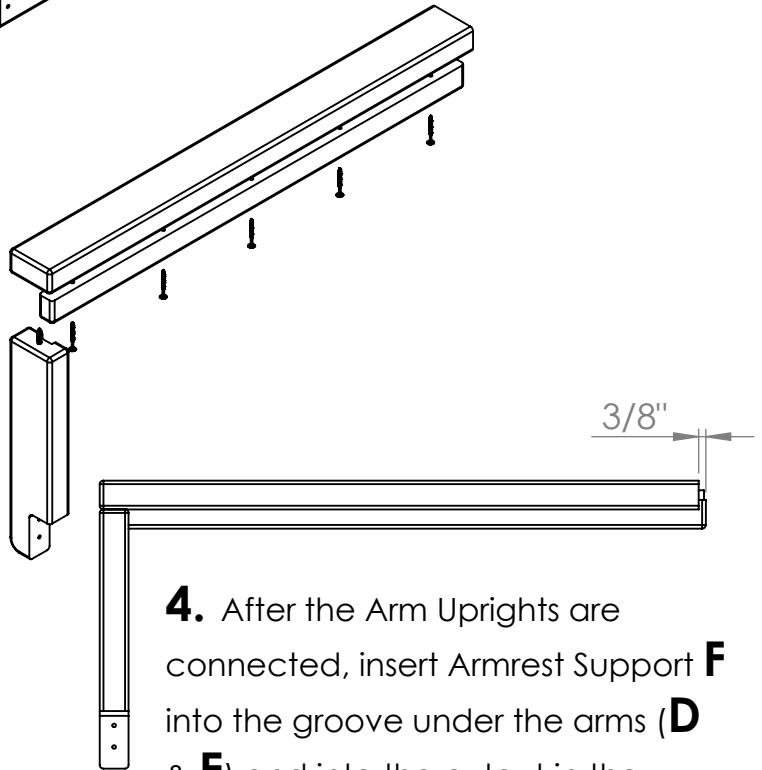
1. Install the levelling mounts (**i**) into the threaded inserts on the bottom of the base assembly (**C**). Fasten the swivel rocker assembly **j** to the base assembly **C** using 4 of hardware **e**. The front and rear edges of the swivel should be flush to the cross braces. The upper part of the swivel will need to be rotated 45 degrees to allow for access to each hole on the bottom of the swivel. Start screws in the center of the cross braces.

2. Connect the Seat Back **B** to the Seat Base **A** using (4) of hardware **e** as shown.

Then, secure the rear member of the Seat Base **A** to the Seat Back **B** using (6) of hardware **b**.



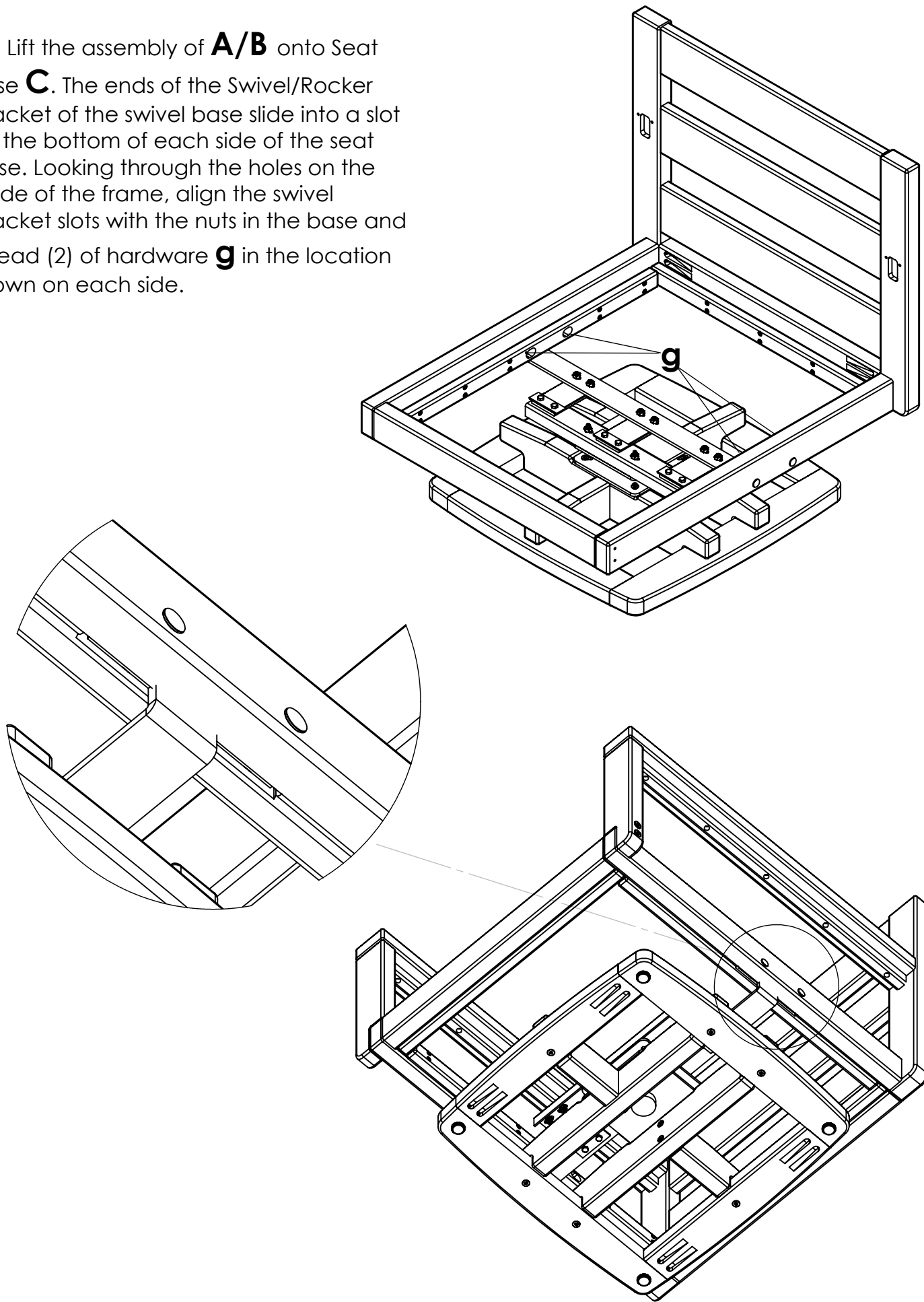
3. Connect Armrest **D** to Arm Upright **G** using hardware **d** as shown. Repeat process to connect Armrest **E** to Arm Upright **H**.

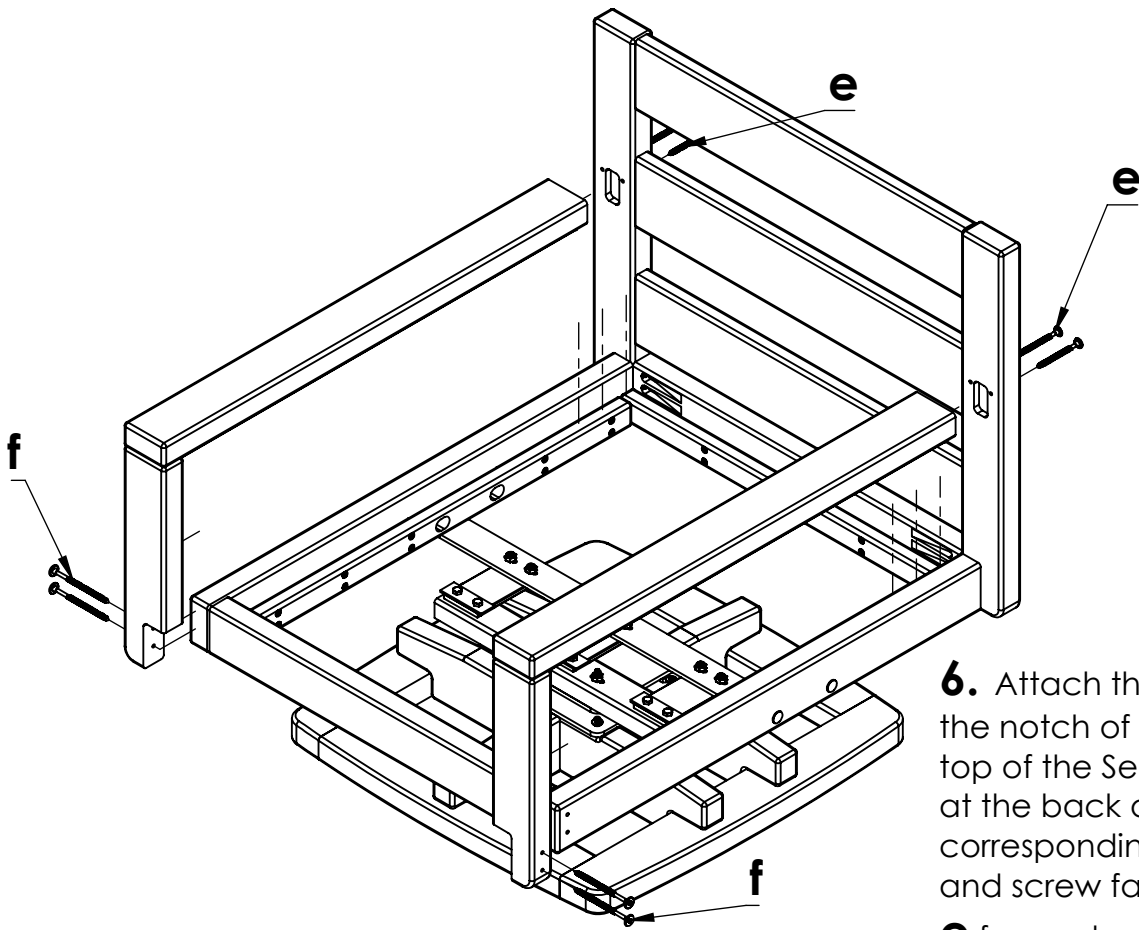


4. After the Arm Uprights are connected, insert Armrest Support **F** into the groove under the arms (**D** & **E**) and into the cutout in the Uprights (**G** & **H**). Approx. 3/8" of **F** should protrude from the end of the arms. Use (10) of hardware **a** to connect.

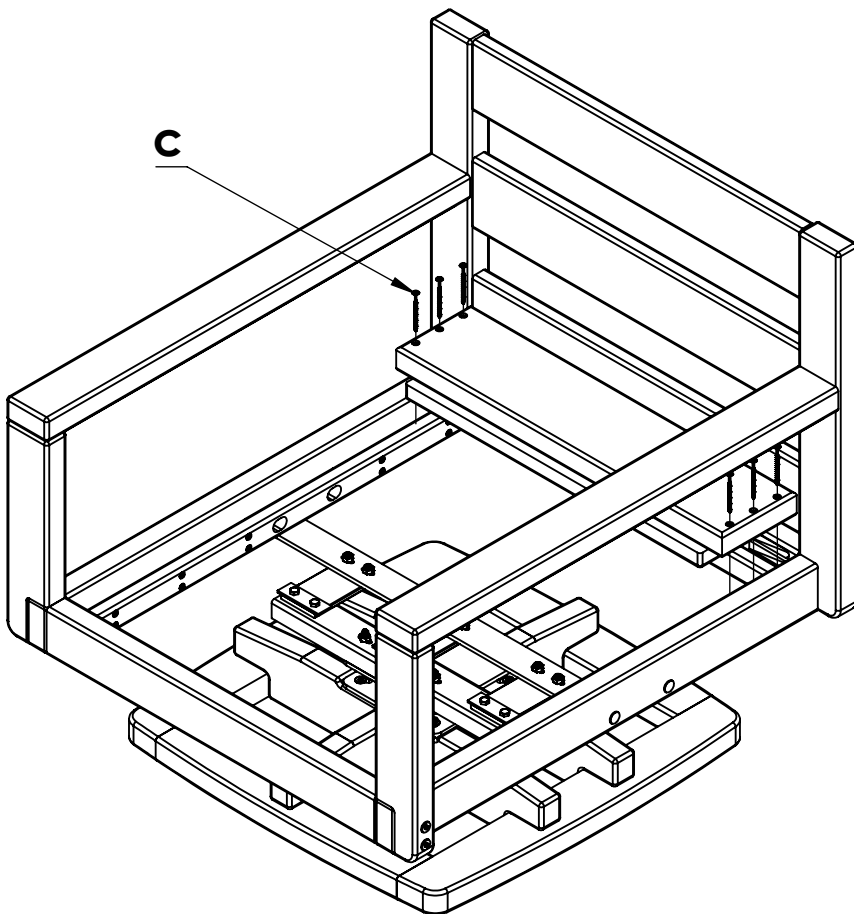
NOTE: These arms will be attached to the chair in Step 6.

5. Lift the assembly of **A/B** onto Seat Base **C**. The ends of the Swivel/Rocker bracket of the swivel base slide into a slot on the bottom of each side of the seat base. Looking through the holes on the inside of the frame, align the swivel bracket slots with the nuts in the base and thread (2) of hardware **g** in the location shown on each side.

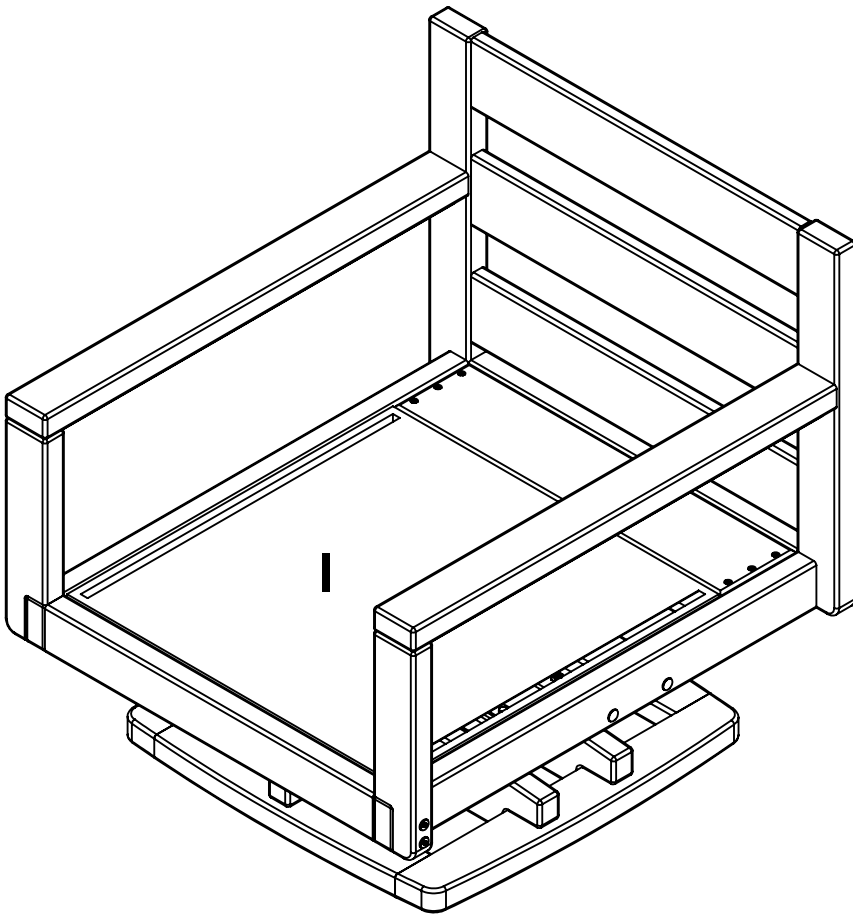




6. Attach the arms from Step 3. Rest the notch of the Arm Upright on the top of the Seat Base. Align the tenon at the back of the Armrest to its corresponding slot in the Seat Back and screw fast using (2) of hardware **e** for each arm as shown. Then, attach the Arm Uprights using (2) of hardware **f** for each side as shown.



7. Insert Sling Spacer Assembly **J** into the seat. Insure it is pushed against the back. Fasten with 6 of hardware **C**.



8. Insert Seat Sling **I** into the Seat Base.